

Reactive transport modeling of coupled concrete carbonation and drying



FROM RESEARCH TO INDUSTRY

Olivier BILDSTEIN

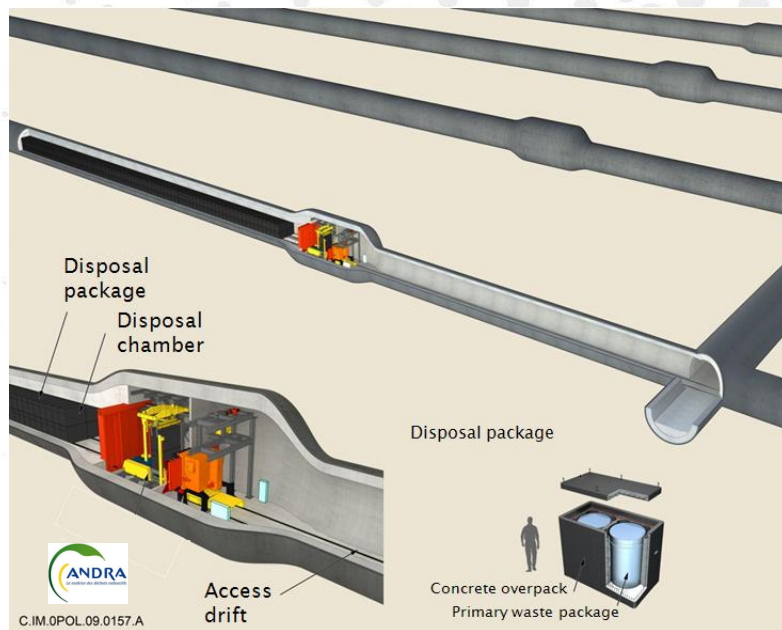
ConCarb2019
June 27. 2019

- ▶ **Context of the study**
- ▶ **Phenomenology and modeling parameters**
- ▶ **Modeling accelerated concrete carbonation experiments**
- ▶ **A benchmark exercise for atmospheric concrete carbonation**
- ▶ **Conclusion and perspectives**

Deep geological storage of Intermediate Long Lived Waste (ILLW) ILLW cells, shafts (and seals) - ILLW disposal overpack

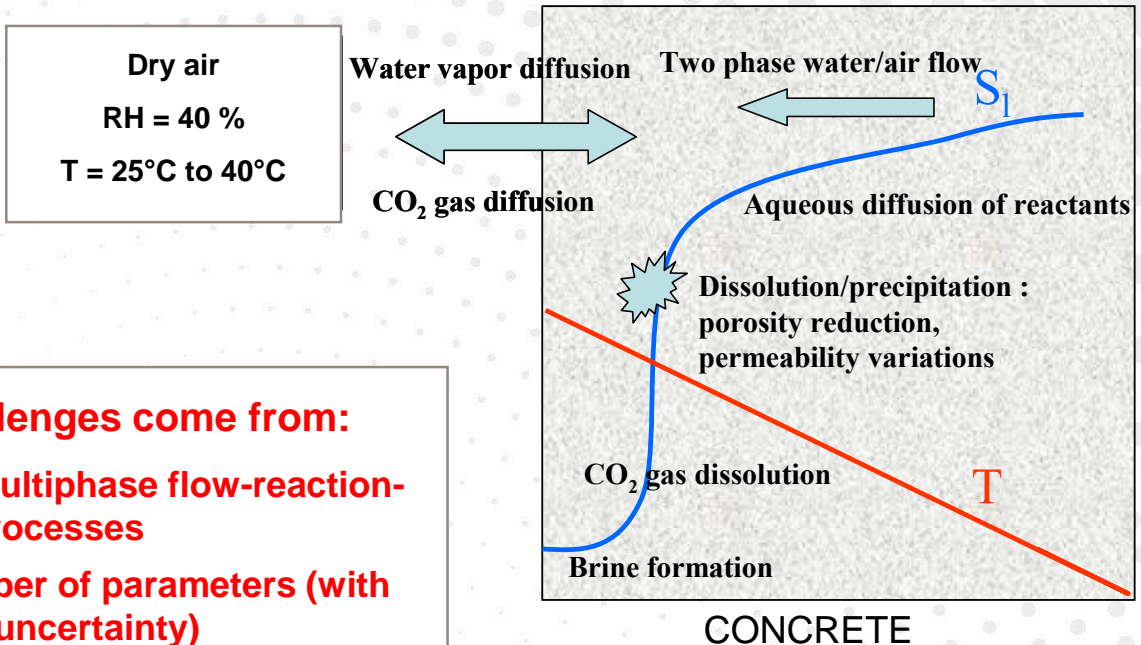
Atmospheric carbonation of concrete overpack during the operating period for :

- Bituminized waste
- Compacted metallic waste
- Organic waste





Phenomenology and modeling parameters



Major challenges come from:

- coupled multiphase flow-reaction-transport processes
- large number of parameters (with associated uncertainty)

✓ Flow law (generalized Darcy law):
$$F_{\beta} = -k \frac{k_{r\beta} \rho_{\beta}}{\mu_{\beta}} (\vec{\nabla} P_{\beta} - \rho_{\beta} \vec{g})$$

✓ Lowering of the dew point due to capillary effects
(Kelvin equation in EOS4):

$$P_{cap}(h_r) = -\rho_w \frac{RT}{M_w} \ln(h_r(S_l))$$

✓ Water relative permeability (Van Genuchten):

$$k_{rl}(S_r) = \sqrt{S_r} \left[1 - \left(1 - S_r^{\frac{1}{m}} \right)^m \right]^2 \quad S_r = \frac{(S_l - S_{lr})}{(S_{ls} - S_{lr})}$$

✓ Gas relative permeability (Corey):
$$k_{rg} = (1 - \hat{S})^2 (1 - \hat{S}^2) \quad \hat{S} = \frac{(S_l - S_{lr})}{(1 - S_{lr} - S_{gr})}$$

✓ Klinkenberg effect (gas flow at low pressure):
$$k_g = k_{int} \left(1 - \frac{\Gamma}{p} \right) k_{rg}$$

✓ Gaseous diffusion:
$$d_{0,i,\beta}(P,T) = d_{0,i,\beta}(P_0,T_0) \frac{P_0}{P} \left[\frac{T + 273,15}{273,15} \right]^\theta$$

✓ CO₂ and other gases:
$$d_{0,i,\beta} = \frac{RT}{3\sqrt{2\pi P}Nd^2} \sqrt{\frac{8RT}{\pi M}}$$

✓ Aqueous diffusion:
$$d_{0,i,\beta} = d_{H_2O,298,15K} \exp \left[\frac{E_a}{R} \left(\frac{1}{298,15} - \frac{1}{T} \right) \right]$$

✓ Effective diffusion :
$$D_{i,\beta} = d_{0,i,\beta} \omega \tau_0 \tau_\beta$$

✓ Tortuosity (Millington-Quirk):
$$\tau_0 \tau_\beta = \omega^a S_\beta^b$$

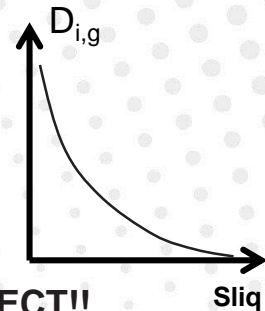
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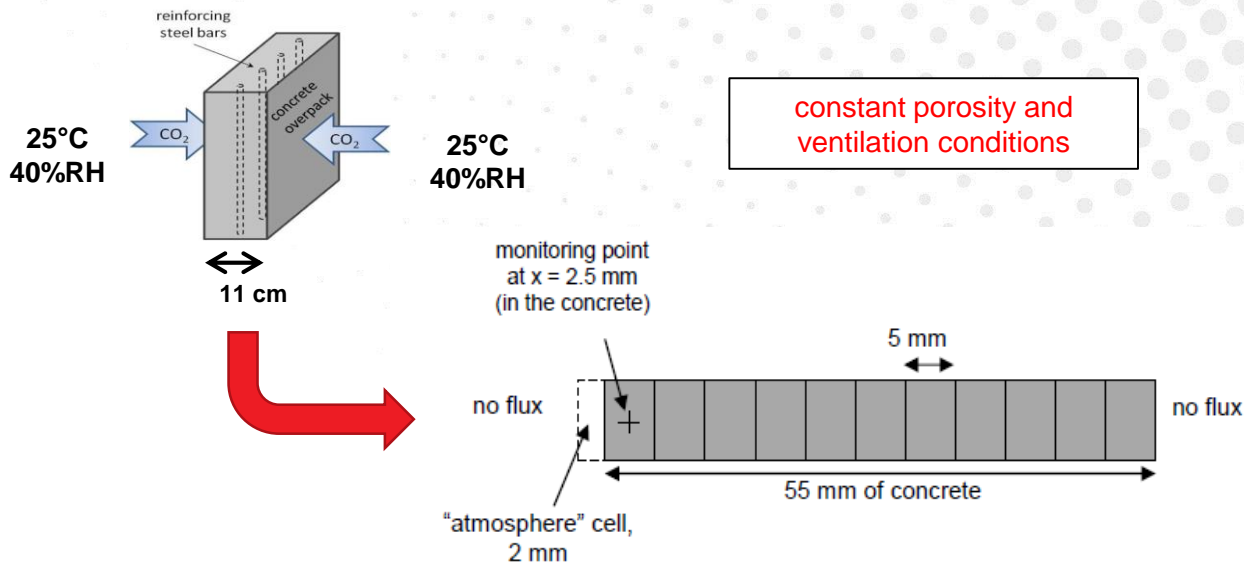
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✓ Tortuosity (Millington-Quirk):
$$\tau_0 \tau_\beta = \omega^a S_\beta^b$$



1st MAJOR COUPLING EFFECT!!

- ✓ 1D half section overpack wall (section = 11 cm)
- ✓ Carbonation on both sides
- ✓ Ventilation air at 25°C and 40% relative humidity
- ✓ Initial liquid water saturation assumed to be 0.8

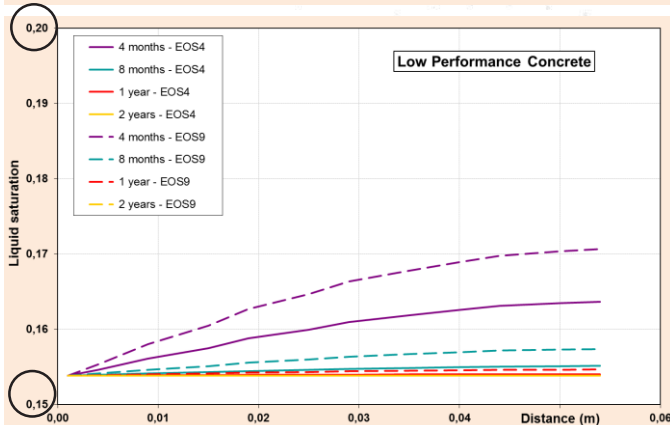
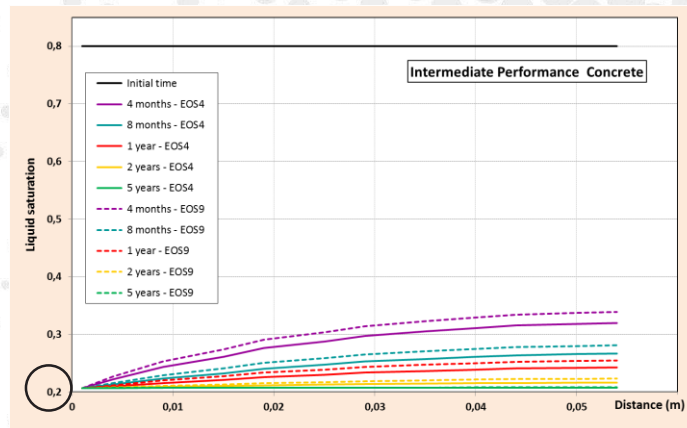
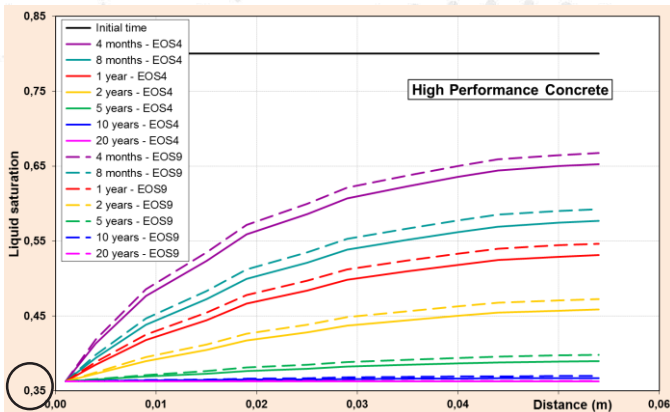


- ✓ different properties for concrete materials:
 - High Performance Concrete (HPC)
 - Intermediate Performance Concrete (IPC)
 - Low Performance Concrete (LPC)

	HPC	IPC	LPC
Porosity	0.08	0.12	0.16
Intrinsic permeability to liquid (m ²)	1e-21	1e-19	1e-17
Intrinsic permeability to gas (m ²)	1e-19	1e-17	1e-15
Relative permeability $m - S_l r - S_l s - S_{gr}$	0.481 - 0.0 - 1.0 - 0.0	0.424 - 0.0 - 1.0 - 0.0	0.367 - 0.0 - 1.0 - 0.0
Capillarity pressure $m - P_0$ (MPa) - Pmax (MPa)	0.481 - 45 - 1500	0.424 - 15 - 1500	0.367 - 5 - 1500
Molecular diffusion coefficient gaseous phase (m ² /s) water	2.4e-05		
Molecular diffusion coefficient gaseous phase (m ² /s) CO ₂	1.6e-05		
Molecular diffusion coefficient in aqueous phase (m ² /s)	1.9e-09		
Millington-Quirk a parameter	2		
Millington-Quirk b parameter	4.2		
Klinkenberg parameter (MPa)	0.45		

HPC chosen for the benchmarking exercise

- ✓ using Toughreact code in EOS9 mode (Richards) and EOS4 mode (full multiphase)



- ✓ Drying process slows down when transport characteristics of concrete are enhanced.
- ✓ Drying with Richards' equation (EOS9 without gaseous diffusion) is slightly slower than with full multiphase model (EOS4).

✓ Primary phases

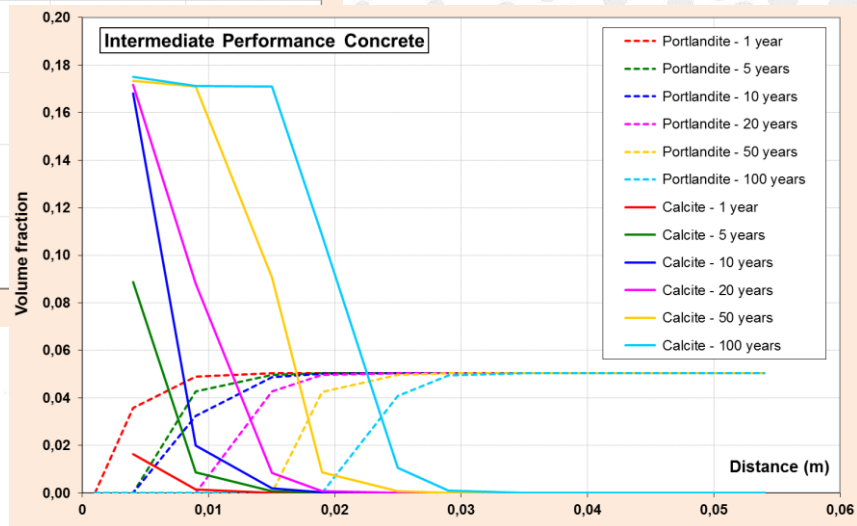
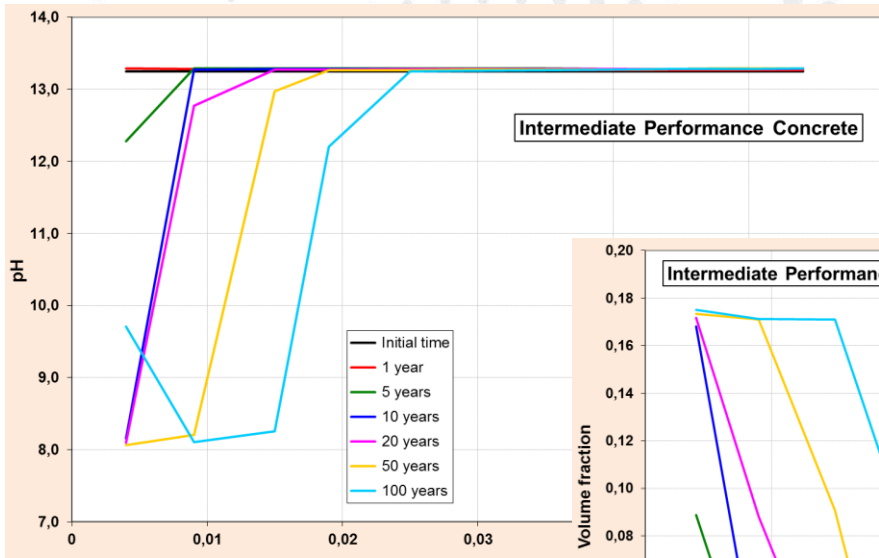
Phase	Volume %
Calcite	72.12
Portlandite	5.73
CSH 1.6	13.76
Monocarboaluminate	2.26
Ettringite	3.60
Hydrotalcite	0.39
Hydrogarnet-Fe (C3FH6)	2.05

✓ Secondary phases

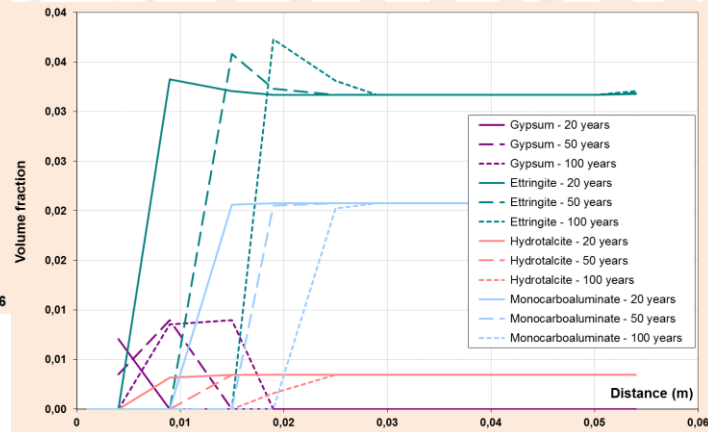
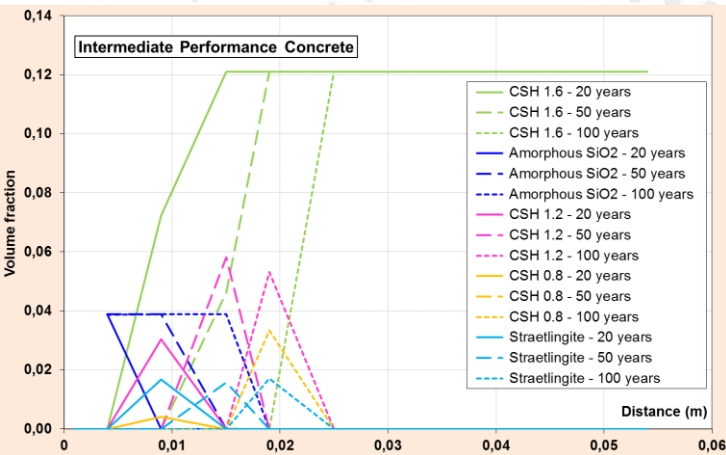
Phase type	Phases
Oxides	Magnetite, Amorphous silica
Hydroxides	Brucite, Gibbsite, Fe(OH) ₃
Sheet silicates	Sepiolite
Other silicates	CSH 1.2, CSH 0.8, Straetlingite, Katoite_Si
Sulfates, chlorides, other salts	Gypsum, Anhydrite, Burkeite, Syngenite, Glaserite, Arcanite, Glauberite, Polyhalite
Carbonates	Calcite, Nahcolite
Other	Hydrotalcite-CO ₃ , Ettringite, Dawsonite

✓ Kinetics of dissolution / precipitation

$$r_n = \pm k_n A_n \left| 1 - \Omega_n^\theta \right|^\eta \quad k_n(T) = k_{298,15} \exp \left[\frac{-E_a}{R} \left(\frac{1}{T} - \frac{1}{298,15} \right) \right]$$



- ✓ pH decrease, portlandite dissolution and calcite precipitation over a thickness of about **2 cm after 100 years** (1 cm for HPC, 4 cm for LPC)

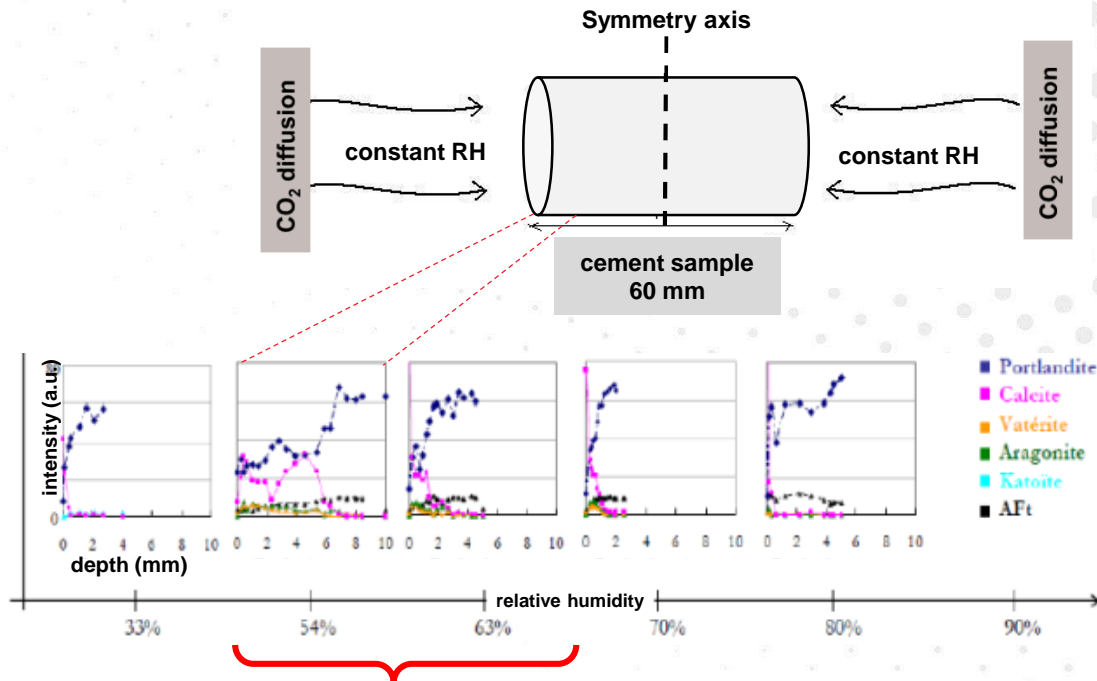


- ✓ Dissolution of CSH 1.6, ettringite, monocarboaluminate and hydrotalcite on 2 cm after 100 years
- ✓ Precipitation of CSH 1.2, CSH 0.8, straetlingite, amorphous silica and gypsum on the same thickness
- ✓ Precipitation of small amounts of sepiolite, gibbsite and katoïte-Si is also predicted



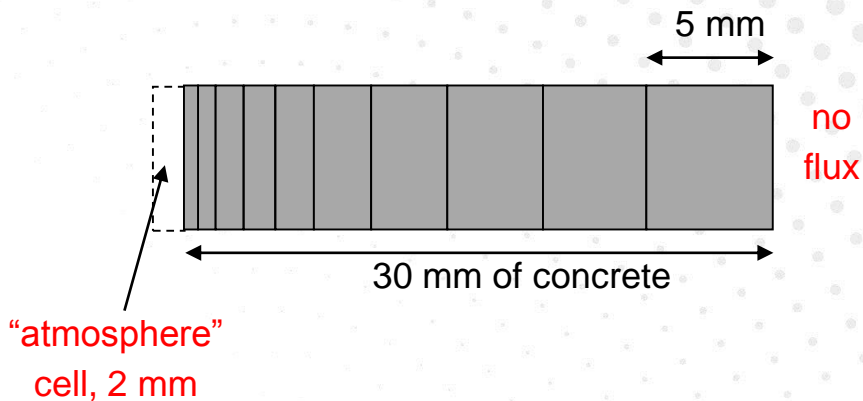
Modeling carbonation experiments : parameter calibration

Experimental conditions: carbonation of CEM I cement paste at 20°C with $p\text{CO}_2 = 0.5$ bar; different experiments at constant RH = 33%, 54%, 63%, 70%, 80% (Drouet, 2010)



optimal carbonation (but not fully carbonated)

Coupled reaction-transport modeling with Toughreact (EOS4):
1D Cartesian – 30 mm divided into 40 cells for the cement paste,
1 extra cell for “atmosphere”



Experiments with a CEM cement paste

	CEM I
Porosity	0.37
Intrinsic permeability to liquid (m ²)	1e-19
Intrinsic permeability to gas (m ²)	1e-17
Relative permeability m - Slr - Sls - Sgr	0.424 - 0.0 - 1.0 - 0.0
Capillarity pressure m - P ₀ (MPa) - Pmax (MPa)	0.424 - 15 - 1500
Molecular diffusion coefficient in gaseous phase (m ² /s)	2.4e-5
Molecular diffusion coefficient in aqueous phase (m ² /s)	1.9e-9
Millington-Quirk a parameter	2
Millington-Quirk b parameter	4.2
Klinkenberg parameter (MPa)	0.45

coupling equation
(Millington-Quirk
relationship):

$$D_{eff} = D_0 \omega^a S_l^b$$

✓ Primary phases

Phase	Volume %
Calcite	1.4
Portlandite	24.3
CSH 1.6	55.4
Monocarboaluminate	7.0
Ettringite	11.9

✓ Secondary phases

Phase type	Phases
Oxides	Magnetite, Amorphous silica
Hydroxides	Brucite, Gibbsite, Fe(OH) ₃
Sheet silicates	Sepiolite
Other silicates	CSH 1.2, CSH 0.8, Straetlingite, Katoite_Si
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✓ Kinetics of dissolution / precipitation

$$r_n = \pm k_n A_n \left| 1 - \Omega_n^\theta \right|^\eta \quad k_n(T) = k_{298,15} \exp \left[\frac{-E_a}{R} \left(\frac{1}{T} - \frac{1}{298,15} \right) \right]$$

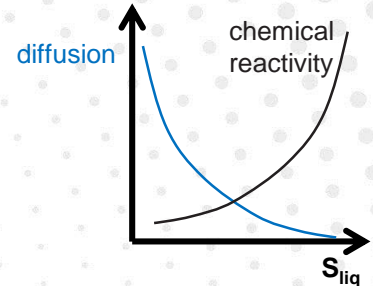
Primary and Secondary phases kinetics parameters

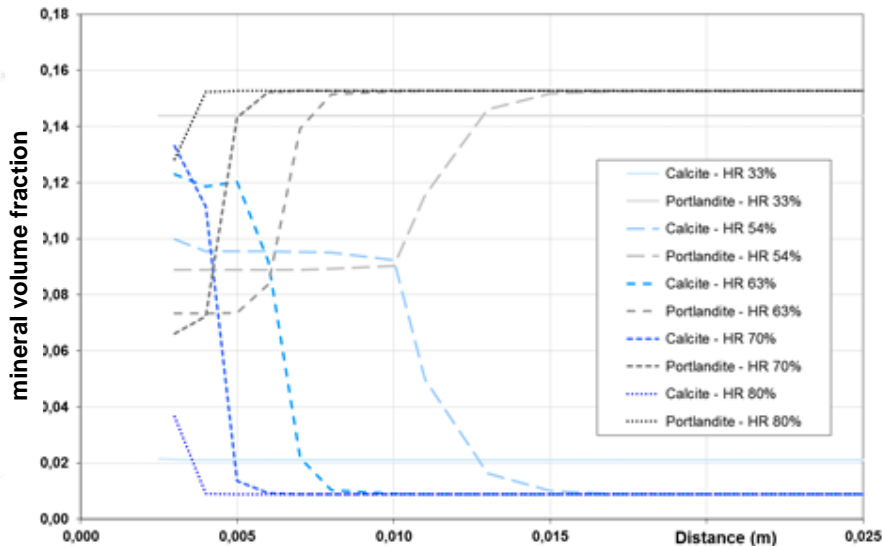
Phase	Kinetic Constant (298.15 K)	Activation Energy (kJ.mol ⁻¹)	Specific Surface (m ² .g ⁻¹)
C ₃ FH ₆	1 10 ⁻¹²	30	1
Calcite	1.6 10 ⁻⁶	23.4	1
CSH 0.8	1.6 10 ⁻⁹	50	1
CSH 1.2	1.6 10 ⁻⁹	50	1
CSH 1.6	1.6 10 ⁻⁹	30	1
Ettringite	1.6 10 ⁻⁹	30	1
Gibbsite_am	1.6 10 ⁻⁹	30	1
Gypsum	1.6 10 ⁻⁵	20	1
Hydrotalcite	1.6 10 ⁻⁹	30	1
Iron Hydroxyde	1.6 10 ⁻⁸	30	10
Monocarboaluminate	1.6 10 ⁻⁹	10	1
Portlandite	1.6 10 ⁻⁸	20	1
Sépiolite	1.6 10 ⁻¹²	50	10
Amorphous SiO ₂	1.6 10 ⁻⁹	30	1
Straetlingite	1.6 10 ⁻⁹	50	1

we added a coupling equation : chemical reactivity coefficient R_s

$$r_n' = R_s r_n$$

$$0 \leq R_s(\text{RH}) \leq 1$$





- ✓ calcite and portlandite profiles at 20 °C with $k(\text{CH}) \times 1.8 - k(\text{CSH } 1.6) \times 0.1 - \text{MQ}$ parameters $a = 2.6$ and $b = 5.4$
 $R_s = 0.10 - 0.70 - 0.95 - 1.00$ (resp. for 33% - 54% - 70% - 80%RH)
- ✓ results are not completely satisfactory : carbonation fronts and effect of liquid saturation are not correctly predicted

- ✓ use a kriging or Gauss processes (GP) metamodel to approximate the results of the numerical model (building an interpolated response surface)
- ✓ perform a "large" number of simulations (600) to build a "learning base" in a specified domain of variation for selected "uncertain" parameters (with uniform law)

Input parameters	Minimal values	Maximal values	Reference values
log k portlandite	-8.5	-6	-4.5
log k CSH 1.6	-11	-7	-8.8
log k ettringite	-11	-7	-8.8
Millington-Quirk a	1	3	2
Millington-Quirk b	2.1	6.3	4.2
Reactivity coefficient R_s	0.3	1	1

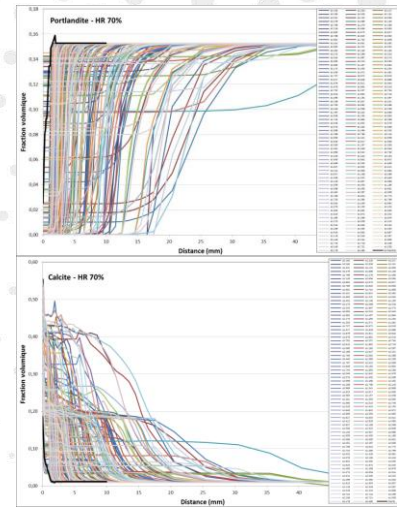
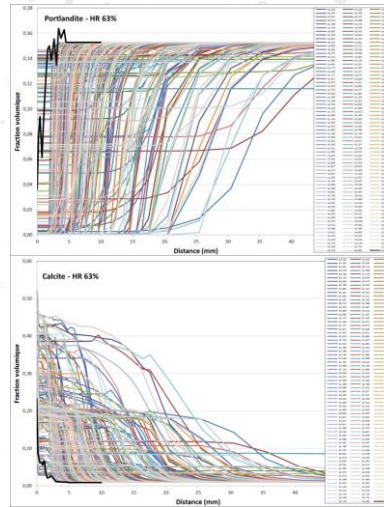
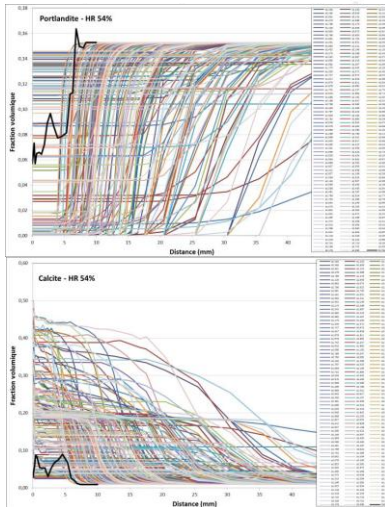
- ✓ the set of parameters are sampled using **space-filling design** (optimized LHS* method) which enables to efficiently explore the variation domain of parameters (*Latin Hypercube Sampling)

33%RH, 80%RH

54%RH

63%RH

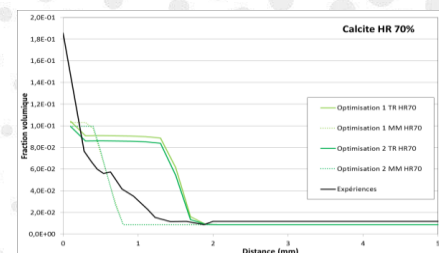
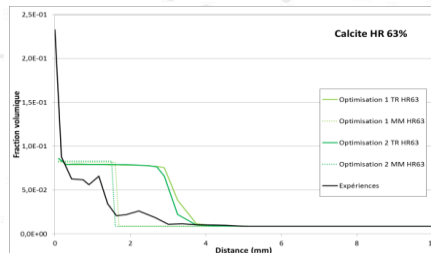
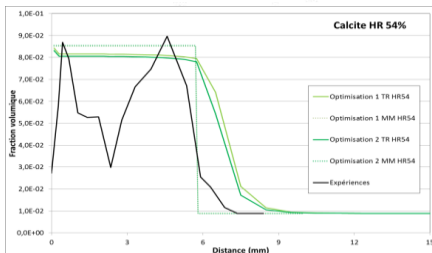
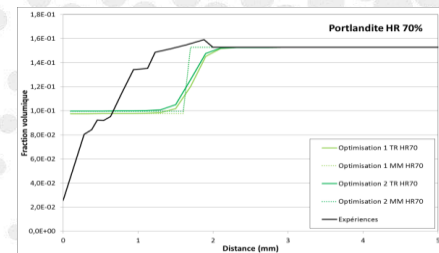
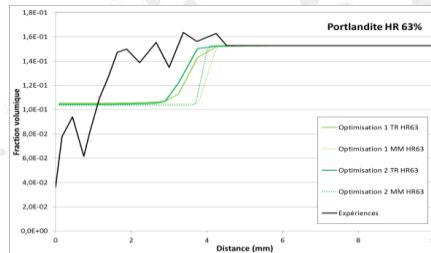
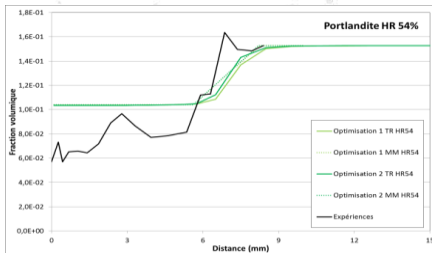
70%RH



depth (mm)

Experimental results (curves in black)

- ✓ GP metamodels are used to determine the optimal set of parameters that matches the experimental results (minimization of an objective function)



Parameters		optimized value	reference value
X ₁	log k portlandite	-7,41	-7,8
X ₂	log k CSH 1.6	-8,71	-8,8
X ₃	log k ettringite	-10,64	-8,8
X ₄	Millington-Quirk <i>a</i>	2,69	2
X ₅	Millington-Quirk <i>b</i>	6,43	4,2
X ₆	Réactivité HR 54%	0,40	1
X ₆	Réactivité HR 63%	0,33	1
X ₆	Réactivité HR 70%	0,33	1

😊 GP metamodel predictions are quite good !

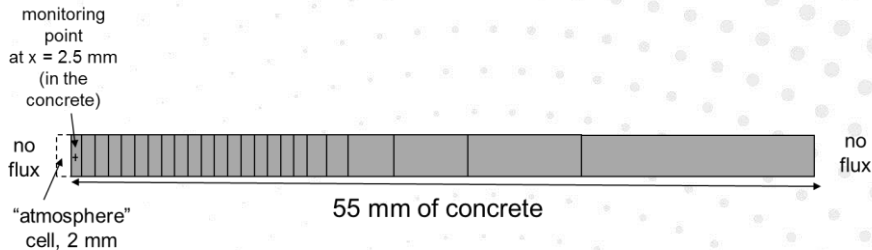
☹️ Toughreact results are "less" satisfactory

- ✓ the global sensitivity analysis shows that:
 - ✓ the kinetics of portlandite is a key parameter
 - ✓ some parameters may play a role when interacting with others (secondary influence), e.g. diffusion parameters with portlandite or CSH1.6 dissolution kinetics
 - ✓ the reactivity parameter is not very influential (counter-intuitive result!)



Modeling concrete carbonation : a benchmarking exercise

1D Cartesian – 5.5 cm divided in 11 cells (5 mm) for **HPC**
1 extra cell for “atmosphere”



very low aqueous diffusivity

$$k_{rl} = 0; k_{rg} = 1$$

constant porosity

Components :

1. drying process
2. carbonation at constant liquid saturation
 - a. CH + calcite
 - b. Complete mineralogy
3. coupled drying and carbonation
 - a. CH + calcite
 - b. Complete mineralogy

Full multiphase codes

Toughreact (CEA + T. Xu, JLU)

HYTEC (in progress)

Drying with Richards' equation

HYTEC (N. Seigneur, Mines Paristech)

Crunchflow (CEA + C. Steefel, LBNL)

PFLOTRAN (P. Alt-Epping, Uni Bern)

✓ Primary phases

Phase	Volume %
Calcite	1.4
Portlandite	24.3
CSH 1.6	55.4
Monocarboaluminate	7.0
Ettringite	11.9

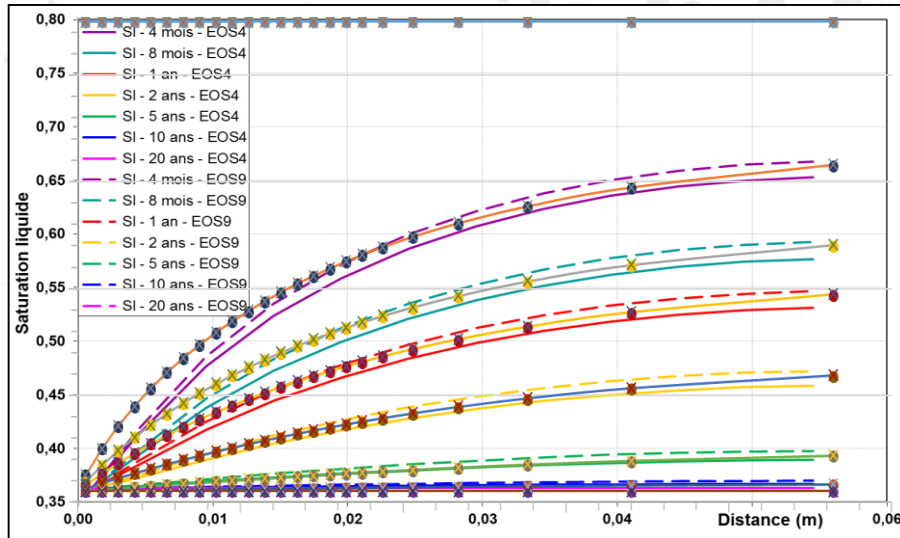
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BENCHMARK : COMPONENT 1: DRYING RESULTS



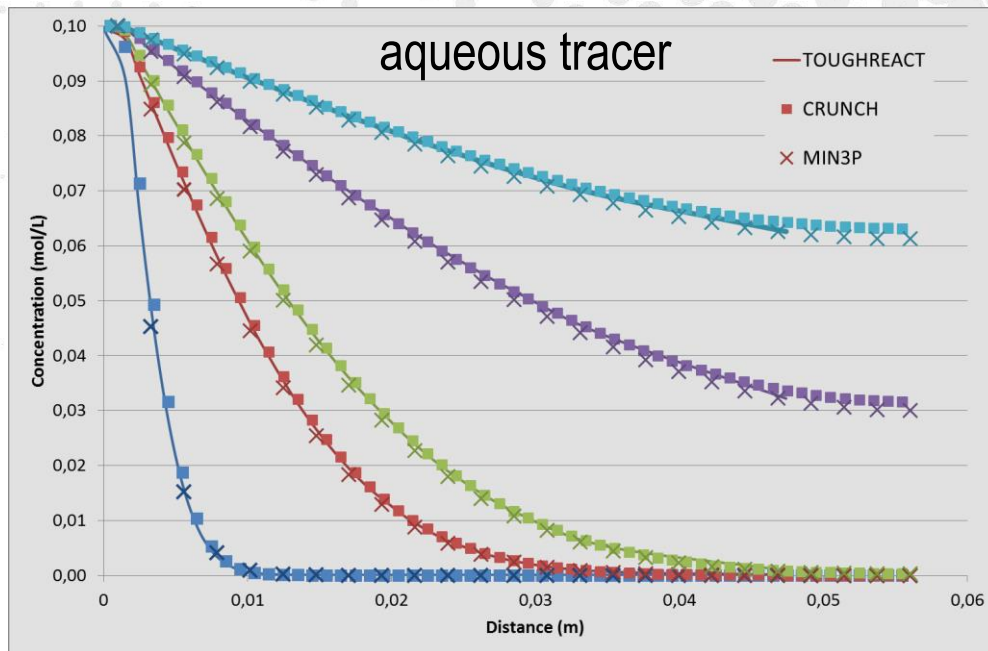
TOUGH2 - Full multiphase (EOS4)
TOUGH2 - Richards (EOS9)
FLOTRAN - PFLOTRAN

→ OK to use Richards' equation for benchmarking exercise

Making sure the same effective diffusion coefficient is used...

coupling equation
(Millington-Quirk
relationship):

$$D_{eff} = D_0 \omega^a S_l^b$$

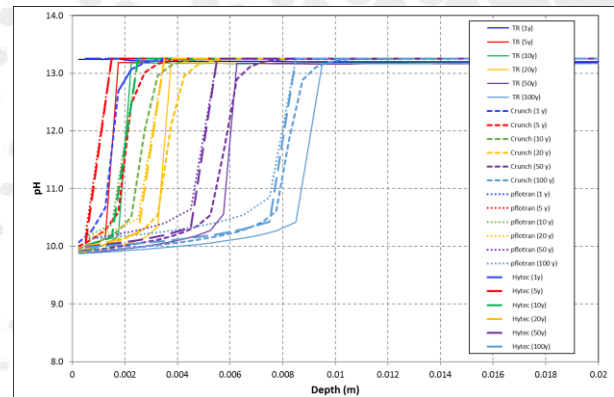


For Crunchflow, $b = 3.2$ has to be used
(instead of $b = 4.2$ for Toughreact)

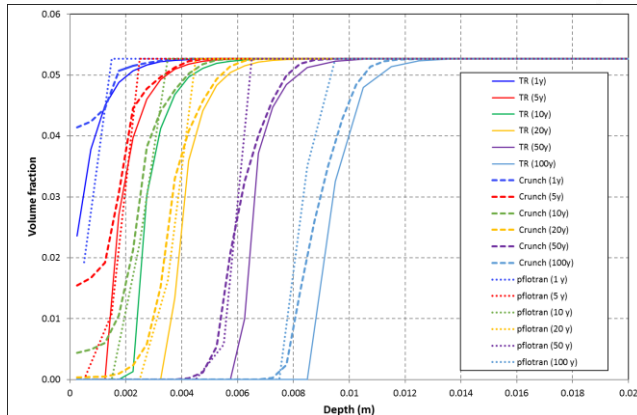
Portlandite and Calcite only

Some discrepancies are observed
in this simplified case...

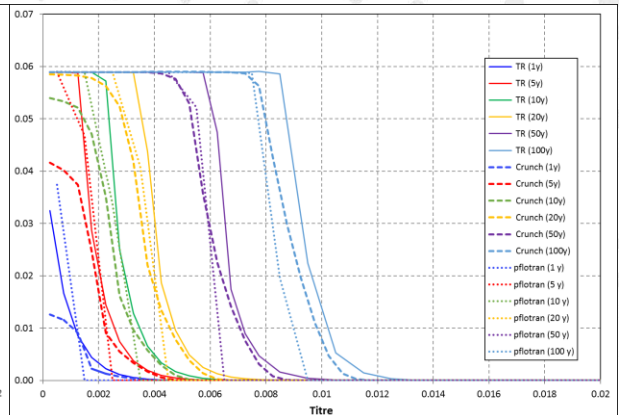
pH



Portlandite



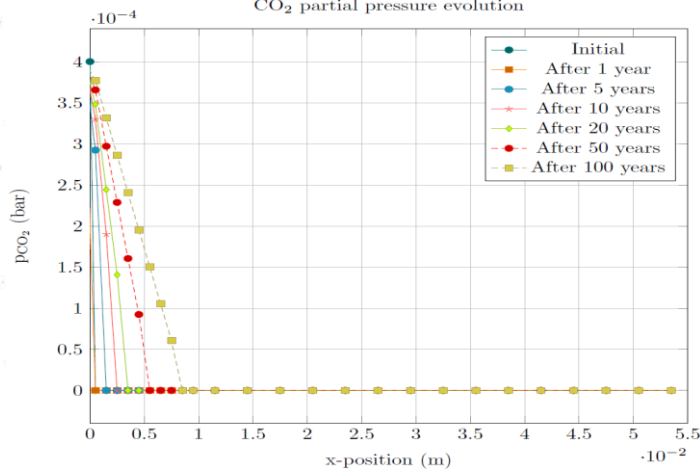
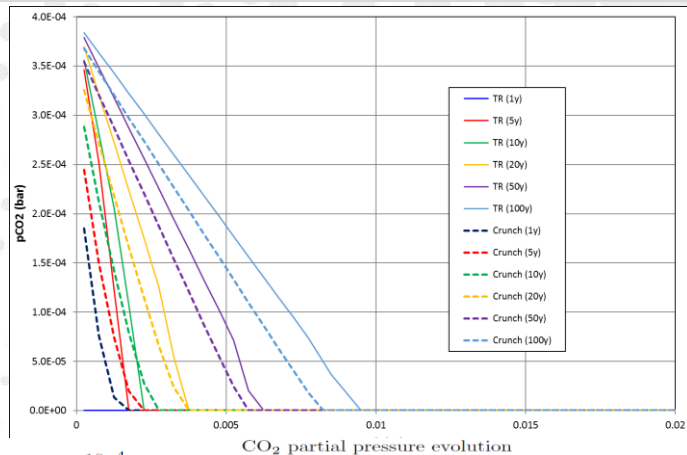
Calcite

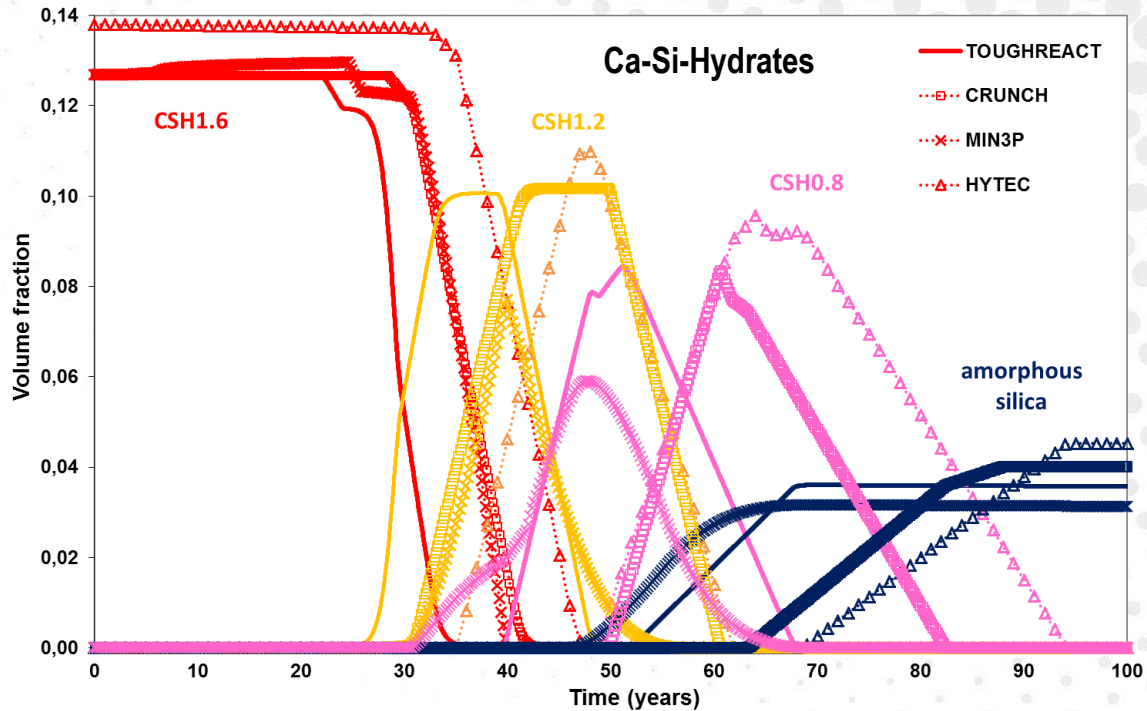


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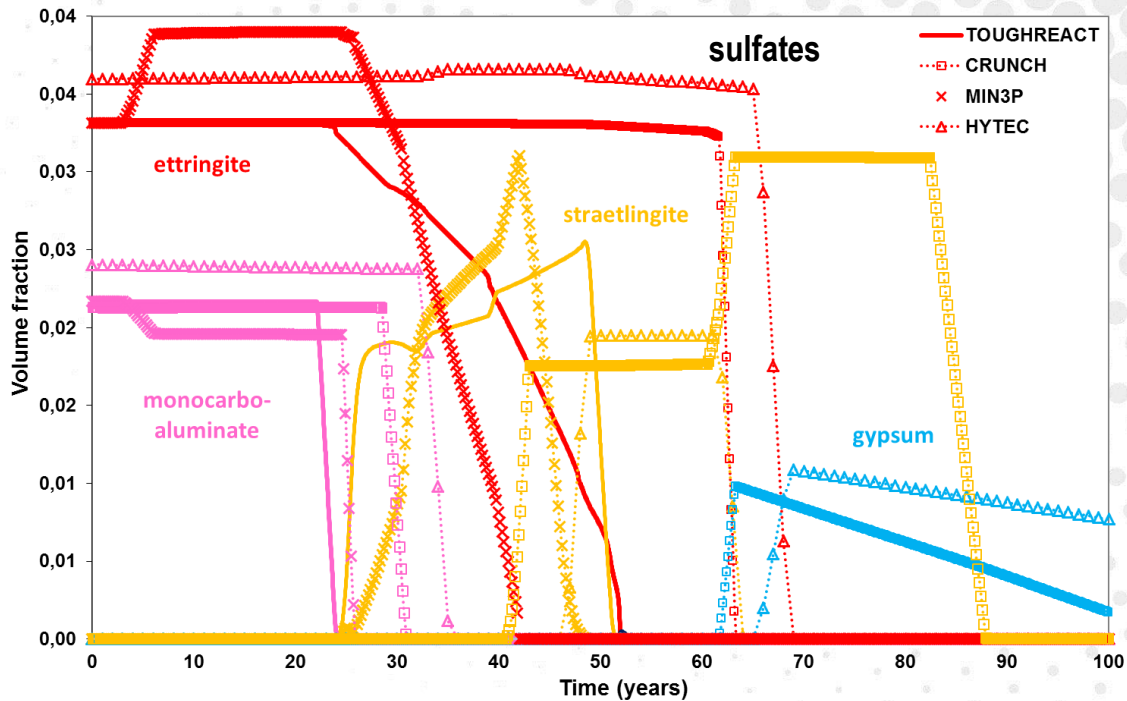
pCO_2



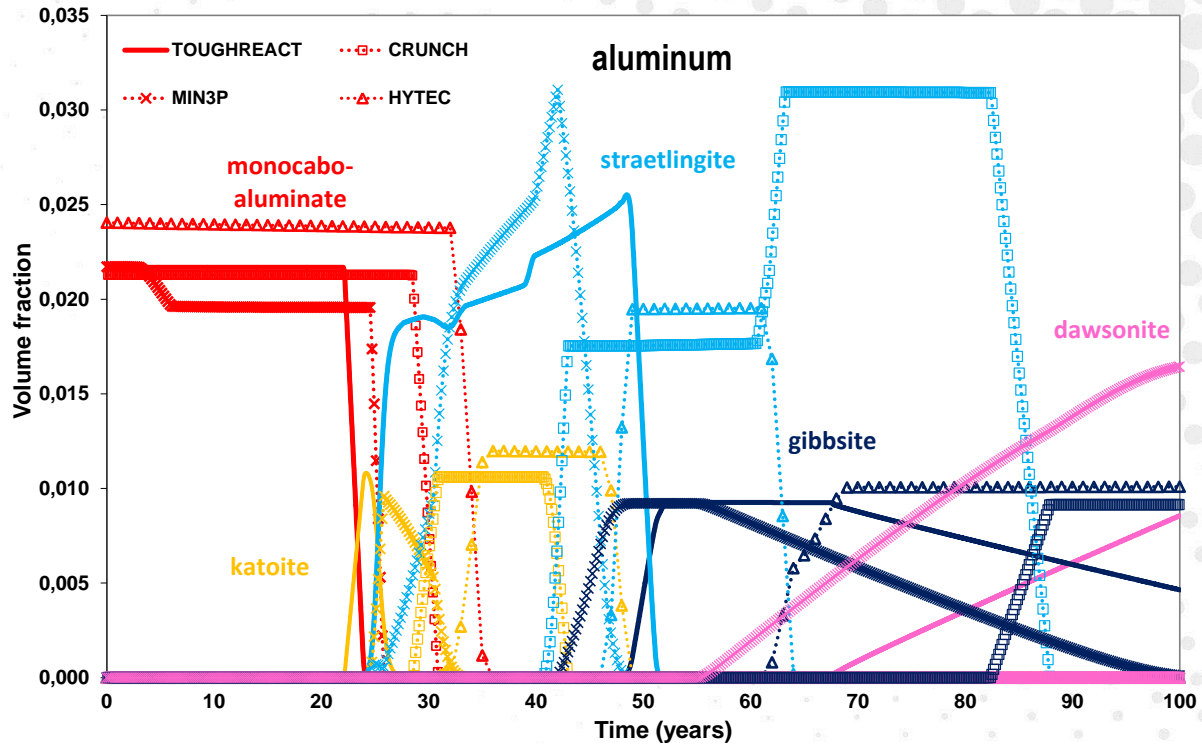
Evolution of minerals at $x = 2.5$ mm

Same mineral paragenesis but timing not exactly the same for all codes

Evolution of minerals at $x = 2.5$ mm



Precipitation of gypsum in the simulation with Crunchflow and Hytec

Evolution of minerals at $x = 2.5$ mm

**Dawsonite does not precipitate with Crunchflow and Hytec
Straetlingite more persistent with Crunchflow**

- ✓ Concrete carbonation benchmark exercise
 - ✓ differences between codes do not seem to be linked to the grid size or coupling method
 - ✓ differences in results attributable to transport in the gas phase?
 - ✓ CPU concerns: no SIA → small time steps → CPU times go up !
- ✓ Component 2a-3a with simplified chemistry
- ✓ Component 3 with fully coupled drying+carbonation only with Toughreact
- ✓ New component : variable porosity, corrosion ?



Thank you for your attention

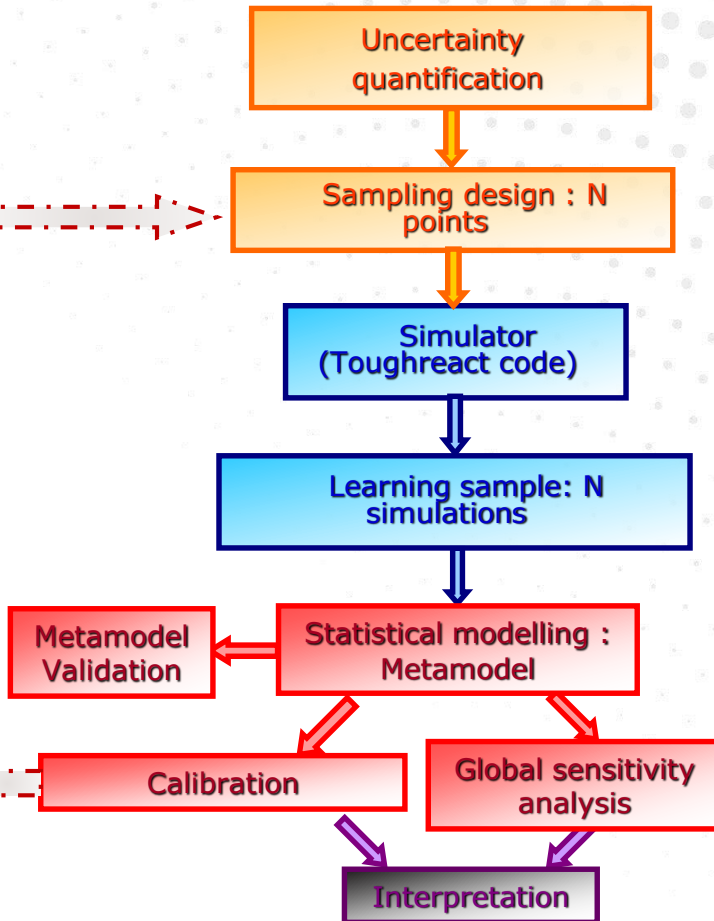
Acknowledgment



I. Munier
B. Cochevin
L. Trenty



P. Thouvenot
S. Poyet
P. Le Bescop



➤ **Uncertainty quantification :**

Domain of variation of uncertain parameters

➤ **Sampling design :**

Latin Hypercube Sample with optimal recovering properties

➤ **Metamodel :**

Replace Toughreact code with a faster surrogate model, called metamodel ⇒ Gaussian process metamodels for 3 curve indicators

➤ **Sensitivity analysis :**

Computation of Sobol indices (variance-based importance mesures)

➤ **Calibration :**

metamodels used to determine the optimal set of parameters that matches the experimental results (by minimizing an objective function)

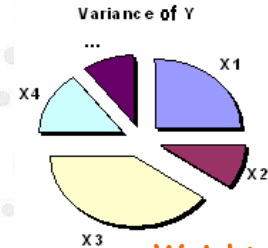
➤ **Sensitivity analysis** : "Study of influence of inputs on the output of the simulator" *Saltelli [1999]*

- **Global Sensitivity Analysis (GSA)** based upon **variance decomposition**:

$$\text{Var}(Y) = \sum_{i=1}^d V_i(Y) + \sum_{i<j}^d V_{ij}(Y) + \dots + V_{12\dots d}(Y)$$

Primary effect of X_i

Interaction effect between X_i and X_j



Weight of input uncertainties on the output

$$S_i = \frac{V_i}{\text{Var}[Y]}$$

index: Influence of an input, independently from the others

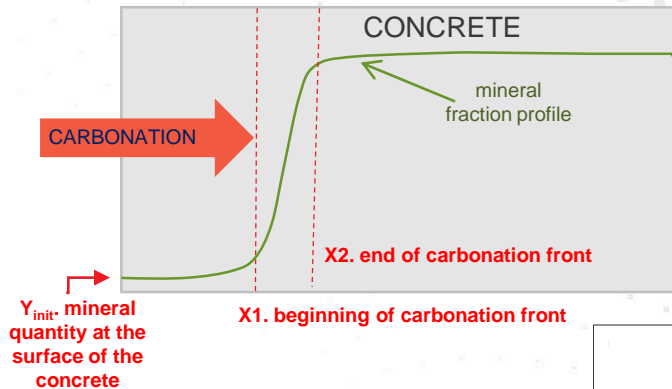
$$S_{Ti} = S_i + \sum_{\substack{1 \leq j \leq d \\ j \neq i}} S_{ij} + \sum_{\substack{1 \leq j, k \leq d \\ j \neq i, k \neq i}} S_{ijk} + \dots$$

index: total influence of an input and all its interactions

Estimation techniques: Monte Carlo (MC) based upon random sampling

Several thousands of simulations required \Rightarrow use of the GP metamodells

- ✓ GP metamodel is built for 3 indicators (characteristic of the output curves) and the GP quality is assessed using predictivity coefficients Q^2 (Saporta 2006)



- ✓ Q^2 values are high for Y_{init} and for X_2
- ✓ Q^2 values are low for X_1 for calcite1

→ overall quality is good

Q^2	Y_{init}	X_1	X_2
HR 54% - Portlandite	0,99	0,89	0,94
HR 54% - Calcite	0,98	0,40	0,85
HR 63% - Portlandite	0,99	0,93	0,95
HR 63% - Calcite	0,98	0,56	0,82
HR 70% - Portlandite	0,99	0,85	0,919
HR 70% - Calcite	0,98	0,39	0,90

- ✓ the influence of the different parameters is determined using Sobol indices (based on variance decomposition) (Sobol 1993)
- ✓ Estimation of Sobol indices with GP metamodels and Monte Carlo approach

Sobol index for	log k portlandite	log k CSH 1.6	log k calcite	M.Q. a	M.Q. b	Reactivity
HR 54% - Portlandite						
1. value at surface	0.9043 0.9669	0 0.0013	0 0.0013	0 0.0013	0 0.0029	0.0328 0.0960
2. value at depth	0.0736 0.5273	0 0.0324	0 0.0325	0.0795 0.4207	0.2222 0.7341	0.0123 0.1765
3. front position	0.5951 0.8510	0.0017 0	0.0069 0.0372	0.0113 0.0277	0.0335 0.1535	0.0748 0.2440
HR 54% - Calcite						
1. value at surface	0.4093 0.4171	0.3861 0.4099	0 0	0 0	0.0015 0	0.1468 0.1788
2. value at depth	0.0063 0.4748	0 0.0026	0 0.0026	0.0960 0.5867	0.3506 0.8040	0.0025 0.0089
3. front position	0.2264 0.7016	0.0041 0.2572	0.006 0	0.0048 0.0205	0.0241 0.2109	0.1755 0.5181

direct effect

effect with
interactions

no effect!!